

Flight Sheet Capabilities

Sheet	Wellington							Adelaide					
			Rolls		Roll Only Machines								
Capabilities:	Line 1	Line 3	L1	L3	Line 4	Line 5	Line 6	Line 1	Line 2	Line 3	Line 4	Line 5	Rolls
Min Thickness	1mm	300mic	1mm	300mic	250mic	250mic	250mic	750mic	500mic	500mic	500mic	500mic	300mic
Max Thickness	15mm	6mm	1.75 mm	1.75 mm	600mic*	600mic*	600mic*	8mm	6mm	8mm	10mm	6mm	3mm
Max Width	2400mm	1220mm	1800 mm	1220 mm	670mm	580mm	800mm	2100mm	1500mm	1350mm	1830mm	1250mm	1830mm
Materials:													
HMWHDPE	●							●	●		●		
HDPE	●	●	●	●				●	●		●		●
LDPE	●	●	●	●					●		●		●
PP	●	●	●	●	●			●	●	●	●		●
HIPS		●		●	●			●	●	●		●	●
ABS		●		●	●			●	●	●			●
ASA		●		●				●	●	●			●
APET					●	●	●						
PETG					●								
Patterns:													
Haircell	▲	▲						▲	Polycell	R1288			▲
Leatherette										R115			
Leathergrain		▲						▲	▲	R332	▲		▲
Levant	▲								▲		▲		▲
Rocky Road									▲				

*For APET gauges above 600 micron sheet is of a lesser quality (Max 1mm)

Flight Extrusion Tolerances

<p>Gauging Up to 0.9mm +/- 0.03mm 1.0 to 3.9mm +/- 0.10mm 4.0 to 9.9mm +/- 0.25mm 10.0 to 15.0mm +/- 0.5mm</p>	<p>Squareness By measuring diagonally across the sheet from two opposite corners: - for sheet under 1 metre square difference within 3.0mm for sheet over 1 metre squared within 5.0mm etc.</p>	<p>Sheet Dimensions Length and width after cooling +5.0mm, -0mm of required size.</p> <p>Foil Dimensions Width after cooling +2.0mm, -0mm of required size.</p>
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